SAFETY DATA SHEET
THERMALLY CONDUCTIVE EPOXY

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name: THERMALLY CONDUCTIVE EPOXY

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Resin.
Uses advised against: At this moment in time we do not have information on use restrictions. They will be included in this safety data sheet when available.

1.3. Details of the supplier of the safety data sheet

Supplier: ELECTROLUBE. A division of HK WENTWORTH LTD
Address: ASHBY PARK, COALFIELD WAY, ASHBY DE LA ZOUCH, LEICESTERSHIRE LE65 1JR
Country: UNITED KINGDOM
Phone: +44 (0)1530 419600
Fax: +44 (0)1530 416640
Email: info@hkw.co.uk

1.4. Emergency telephone number

+44 (0)1530 419600 between 8.30am - 5.00pm GMT Mon – Fri

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)
- Physical and Chemical Hazards: Not classified.
- Human health: Skin Irrit. 2 - H315; Eye Irrit. 2 - H319; Skin Sens. 1 - H317
- Environment: Aquatic Acute 1 - H400; Aquatic Chronic 1 - H410

Classification (1999/45/EEC)
- Xi; R36/38. R43. N; R50/53.

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

Environment

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point. Use appropriate containment to avoid environmental contamination. Avoid release to the environment. Refer to special instructions/safety data sheets. Dispose of waste and residues in accordance with local authority requirements.

2.2. Label elements

Contains: EPOXY RESIN (Number average MW <= 700)
- bis[4-(2,3-EPOXYPROPOXY)PHENYL]PROPANE
- [[2ETHYLCYCLOPENTYL]OXY]METHYLOXIRANE

Label In Accordance With (EC) No. 1272/2008
Signal Word
Warning

Hazard Statements
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary Statements
P280 Wear protective gloves, eye and face protection.
P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P313 Get medical advice/attention.

Supplementary Precautionary Statements
P261 Avoid breathing vapour/spray.
P302+352 IF ON SKIN: Wash with plenty of soap and water.
P333+313 If skin irritation or rash occurs: Get medical advice/attention.

Supplemental label information
EUH205 Contains epoxy constituents. May produce an allergic reaction.

2.3. Other hazards
Not Classified as PBT/vPvB by current EU criteria.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Percentage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Zinc Oxide</td>
<td>30-60%</td>
</tr>
<tr>
<td>Epoxy Resin (Number average MW &lt;= 700)</td>
<td>10-30%</td>
</tr>
<tr>
<td>Bis[4-(2,3-Epoxypropanoyl)phenyl]propane</td>
<td>5-10%</td>
</tr>
</tbody>
</table>

**Zinc Oxide**
CAS-No.: 1314-13-2
EC No.: 215-222-5

**Epoxy Resin (Number average MW <= 700)**
CAS-No.: 25068-38-6
EC No.: 500-033-5

**Bis[4-(2,3-Epoxypropanoyl)phenyl]propane**
CAS-No.: 1675-54-3
EC No.: 216-823-5
THERMALLY CONDUCTIVE EPOXY

[[2ETHYLHEXYL)OXY]METHYLOXIRANE 1-5%

CAS-No.: 2461-15-6    EC No.: 219-553-6

<table>
<thead>
<tr>
<th>Classification (EC 1272/2008)</th>
<th>Classification (67/548/EEC)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not classified.</td>
<td>Xi;R36/38.</td>
</tr>
<tr>
<td></td>
<td>N;R51/53.</td>
</tr>
<tr>
<td></td>
<td>R43.</td>
</tr>
</tbody>
</table>

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

Composition Comments
Ingredients not listed are classified as non-hazardous or at a concentration below reportable levels. Ingredients are registered on AICS

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation
Move the exposed person to fresh air at once.

Ingestion
DO NOT INDUCE VOMITING! Get medical attention immediately! Rinse nose, mouth and throat with water.

Skin contact
Remove affected person from source of contamination. Rinse the skin immediately with lots of water. Get medical attention promptly if symptoms occur after washing.

Eye contact
Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes and get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

4.3. Indication of any immediate medical attention and special treatment needed

Treat Symptomatically.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Extinguishing media
Fire can be extinguished using: Foam. Alcohol resistant foam. Dry chemicals, sand, dolomite etc.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products
Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

Unusual Fire & Explosion Hazards
No unusual fire or explosion hazards noted.

5.3. Advice for firefighters

Special Fire Fighting Procedures
Use water to keep fire exposed containers cool and disperse vapours.

Protective equipment for fire-fighters
Self contained breathing apparatus and full protective clothing must be worn in case of fire.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Do not discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up
THERMALLY CONDUCTIVE EPOXY

Keep combustibles away from spilled material. Stop leak if possible without risk. DO NOT touch spilled material! Wear necessary protective equipment. Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage.

6.4. Reference to other sections

Wear protective clothing as described in Section 8 of this safety data sheet. See section 11 for additional information on health hazards. The product contains a substance which is hazardous to aquatic organisms and which may cause long term adverse effects in the aquatic environment. See section 12 as well. For waste disposal, see section 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Avoid spilling, skin and eye contact. Keep away from heat, sparks and open flame.

7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed original container in a dry, cool and well-ventilated place. Keep in original container.

7.3. Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

<table>
<thead>
<tr>
<th>Name</th>
<th>STD</th>
<th>TWA - 8 Hrs</th>
<th>STEL - 15 Min</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZINC OXIDE</td>
<td>WEL</td>
<td>5 mg/m3</td>
<td>10 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

WEL = Workplace Exposure Limit.

Ingredient Comments

WEL = Workplace Exposure Limits

8.2. Exposure controls

Protective equipment

Process conditions

Use engineering controls to reduce air contamination to permissible exposure level. Provide eyewash station.

Engineering measures

Provide sufficient ventilation during operations which cause vapour formation. Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

Respiratory equipment

Respiratory protection must be used if air contamination exceeds acceptable level. It is recommended to use respiratory equipment with combination filter, type A2/P2. EN14387 When spraying use suitable air-supplied respirator.

Hand protection

Use protective gloves made of: Rubber, neoprene or PVC. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material. Gloves should conform to EN374

Eye protection

Wear approved chemical safety goggles where eye exposure is reasonably probable. EN166

Other Protection

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapour contact.

Hygiene measures

DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Wash promptly if skin becomes wet or contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties
THERMALLY CONDUCTIVE EPOXY

Appearance
Viscous Liquid

Colour
White.

Solubility
Insoluble in water

Relative density
2.28 @ 20 °C (68 F)

Viscosity
1570 mPas @ 20 °C (68 F)

9.2. Other information

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity
There are no known reactivity hazards associated with this product.

10.2. Chemical stability
Stable under normal temperature conditions.

10.3. Possibility of hazardous reactions
Not available.

10.4. Conditions to avoid
Avoid contact with acids and oxidising substances.

10.5. Incompatible materials

Materials To Avoid
Strong oxidising substances.

10.6. Hazardous decomposition products

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhalation
May cause irritation to the respiratory system.

Ingestion
May cause stomach pain or vomiting.

Skin contact
Irritating to skin. May cause sensitisation by skin contact. May cause allergic contact eczema. Prolonged contact may cause dryness of the skin. Acts as a defatting agent on skin. May cause cracking of skin, and eczema.

Eye contact
May cause severe irritation to eyes. May cause chemical eye burns.

Health Warnings
Preparation contains an epoxy resin, which may cause sensitisation and development of allergy.

Route of entry
Inhalation. Ingestion. Skin and/or eye contact.

Toxicological information on ingredients.

EPOXY RESIN (Number average MW <= 700 ) (CAS: 25068-38-6)

Toxic Dose 1 - LD 50
>5000 mg/kg (oral rat)

Toxic Dose 2 - LD 50
>20000 mg/kg (oral rat)

SECTION 12: ECOLOGICAL INFORMATION
Ecotoxicity
Dangerous for the environment if discharged into watercourses.

12.1. Toxicity

Ecological information on ingredients.

**EPOXY RESIN (Number average MW <= 700 ) (CAS: 25068-38-6)**

<table>
<thead>
<tr>
<th>Test Endpoint</th>
<th>Value</th>
</tr>
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<tbody>
<tr>
<td>LC 50, 96 Hrs, Fish mg/l</td>
<td>3.1</td>
</tr>
<tr>
<td>EC 50, 48 Hrs, Daphnia, mg/l</td>
<td>1.4-1.7</td>
</tr>
<tr>
<td>IC 50, 72 Hrs, Algae, mg/l</td>
<td>220</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability

Degradability
There are no data on the degradability of this product.

12.3. Bioaccumulative potential

Bioaccumulative potential
No data available on bioaccumulation.

12.4. Mobility in soil

12.5. Results of PBT and vPvB assessment

This product does not contain any PBT or vPvB substances.

12.6. Other adverse effects

### SECTION 13: DISPOSAL CONSIDERATIONS

**General information**

Waste is classified as hazardous waste. Disposal to licensed waste disposal site in accordance with the local Waste Disposal Authority.

13.1. Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements.

### SECTION 14: TRANSPORT INFORMATION

14.1. UN number

<table>
<thead>
<tr>
<th>UN No. (ADR/RID/ADN)</th>
<th>3082</th>
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</thead>
<tbody>
<tr>
<td>UN No. (IMDG)</td>
<td>3082</td>
</tr>
<tr>
<td>UN No. (ICAO)</td>
<td>3082</td>
</tr>
</tbody>
</table>

14.2. UN proper shipping name

**Proper Shipping Name**

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (ZINC OXIDE, [2ETHYLHEXYL)OXY]METHYLOXIRANE)

14.3. Transport hazard class(es)

<table>
<thead>
<tr>
<th>Class</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>9</td>
<td>Class 9: Miscellaneous dangerous substances and articles.</td>
</tr>
<tr>
<td>9</td>
<td>ADR Label No.</td>
</tr>
<tr>
<td>9</td>
<td>IMDG Class</td>
</tr>
<tr>
<td>9</td>
<td>ICAO Class/Division</td>
</tr>
</tbody>
</table>

Transport Labels
14.4. Packing group

ADR/RID/ADN Packing group  III
IMDG Packing group  III
ICAO Packing group  III

14.5. Environmental hazards

Environmentally Hazardous Substance/Marine Pollutant

14.6. Special precautions for user

EMS  F-A, S-F
Emergency Action Code  •3Z
Hazard No. (ADR)  90
Tunnel Restriction Code  (E)

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

No information required.
UDF Phrase 1  Class 9 Environmentally Hazardous substance

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Statutory Instruments

Guidance Notes
Workplace Exposure Limits EH40.

EU Legislation


Authorisations (Title VII Regulation 1907/2006)
No specific authorisations are noted for this product.

Restrictions (Title VIII Regulation 1907/2006)
No specific restrictions of use are noted for this product.

15.2. Chemical Safety Assessment
No chemical safety assessment has been carried out.

<table>
<thead>
<tr>
<th><strong>SECTION 16: OTHER INFORMATION</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Issued By</strong></td>
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<tr>
<td><strong>Revision Date</strong></td>
</tr>
<tr>
<td><strong>Revision</strong></td>
</tr>
<tr>
<td><strong>SDS No.</strong></td>
</tr>
</tbody>
</table>

**Risk Phrases in Full**
- R36/38  Irritating to eyes and skin.
- R43     May cause sensitisation by skin contact.
- R51/53  Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
- R50/53  Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Hazard Statements in Full**
- H315    Causes skin irritation.
- H317    May cause an allergic skin reaction.
- H319    Causes serious eye irritation.
- H400    Very toxic to aquatic life.
- H410    Very toxic to aquatic life with long lasting effects.
- H411    Toxic to aquatic life with long lasting effects.

**Disclaimer**
This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.